RENAULT

6 Sealing and soundproofing

65A OPENING ELEMENT SEALING

66A WINDOW SEALING

68A SOUNDPROOFING

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REMOVAL

Note:

The sealing film can only be used once; it is destroyed when it is removed.

It is essential to replace the film with a new one each time it is removed.

REMOVING THE SEALING FILM

Remove the door trim((see Front side door trim: Removal - Refitting) (MR 393, 72A, Side opening elements trim) or((see Rear side door trim: Removal - Refitting) (MR 393, 72A, Side opening elements trim).



Unclip the interior handle mounting (if the vehicle is fitted with one) using an unclipping tool.

1 - First procedure

- □ Strip off the sealing film using a hot air gun set to approximately **100**° and approximately **20 cm** from the film, directing the hot air flow onto the edge of the film.
- □ Start by stripping off a corner of the sealing film.
- Carefully strip off the sealing film taking care not to tear it.

2 - Second procedure

□ Remove the sealing film using a syringe filled with heptane.

- □ Start with the upper section of the sealing film.
- Remove the heptane in small amounts between the film and the inner door panel as the film peels away (pull slowly on the sealing film).
- Carefully strip off the sealing film taking care not to tear it.

REFITTING

Note:

Remove the adhesive residue from the inner door panel by sticking wide masking tape over the adhesive residue. Pull gently on the masking tape to remove any adhesive residue.

Clean the inner door panel with heptane using a dry, lint-free cloth.

WARNING

The door must be clean (free of dust, grease, anti-adhesive products), with no trace of impurities and no condensation. The area of the inner door panel where the film is applied must be painted completely.

Adhesive surfaces should be at a minimum temperature of 15° in order for the film to adhere properly to the door.

OPENING ELEMENT SEALING Door sealing film: Removal - Refitting



Front side door



Rear side door



- $\hfill\square$ Position the sealing film using the guide points (1) .
- $\hfill\square$ Pass through the interior door handle cable (2) .
- □ Firmly apply the film around its complete edge.
- □ Check the water seal before refitting the door trim (see Technical Note 0653A, Bodywork fault finding: Water sealing tests).
- Refit the door trim((see Front side door trim: Removal Refitting) (MR 393, 72A, Side opening elements trim) or((see Rear side door trim: Removal Refitting) (MR 393, 72A, Side opening elements trim).

ACCESS FLAP

1 - Opening access flaps

front side door



Note:

The front side door sealing film incorporates two access flaps to access the various door components and to allow the door to be straightened.

Cut according to the marking on the sealing film depending on the operation being performed.

Depending on the operations being performed, it may be necessary to make cuts locally at the various mountings (bolts or nuts).

OPENING ELEMENT SEALING Door sealing film: Removal - Refitting



rear side door



Note:

The rear side door sealing film incorporates an access flap to access the various door components and to allow the door to be straightened.

Cut according to the marking on the sealing film depending on the operation being performed.

Depending on the operations being performed, it may be necessary to make cuts locally at the various mountings (bolts or nuts).



2 - Closing access flaps

front side door



Rear side door



Note:

Use the special finishing tape available from the **Parts Department** to close the access flap.

- □ Cut the finishing tape to the required length.
- □ Stick the finishing tape to the contour of the open section of the flap and make cuts locally.

Close the flap and check the seal by applying pressure to the adhesive areas.

Note:

Always replace the sealing film if a repair has already been carried out.

Check the water seal before refitting the door trim (see Technical Note 0653A, Bodywork fault finding: Water sealing tests).



REMOVAL

- I REMOVAL PREPARATION OPERATION
- Remove the sunroof mobile panel((see Sunroof moving panel: Removal - Refitting) (MR 393, 52A, Non-side opening element mechanisms).

II - OPERATION FOR REMOVAL OF PART CONCERNED

WARNING

Replace the sunroof seal after each removal.

□ Remove the sunroof seal.

REFITTING

I - REFITTING PREPARATION OPERATION

Clean and then degrease the bonding area with heptane.

II - REFITTING OPERATION FOR PART CONCERNED



- Position the sunroof seal joint at the central rear section (1).
- Bond the sunroof seal with transparent sealing mastic((see Vehicle: Parts and ingredients for the repairwork) (MR 392, 04B, Consumables - Products).

III - FINAL OPERATION.

- Refit the sunroof mobile panel((see Sunroof moving panel: Removal - Refitting) (MR 393, 52A, Non-side opening element mechanisms).
- Initialise the sunroof motor (see Electric sunroof: Initialisation (MR 394, 87D, Electric windows - Sunroof).

Front side door glass run channel: Removal - Refitting



REMOVAL

I - REMOVAL PREPARATION OPERATION

- □ Remove:
 - the door trim((see **Front side door trim: Removal** - **Refitting**) (MR 393, 72A, Side opening elements trim),
 - the interior weatherstrip,
 - the door mirror((see **Door mirror: Removal Re-fitting**) (MR 393, 56A, Exterior equipment),
 - the sliding window((see Sliding window in front side door: Removal - Refitting) (MR 393, 54A, Windows),
 - the exterior weatherstrip (see 66A, Window sealing, Front door side exterior weather strip: Removal - Refitting, page 66A-3).

II - OPERATION FOR REMOVAL OF PART CONCERNED





□ Remove the run channel from the door window.

REFITTING

I - REFITTING PREPARATIONS OPERATION

- □ Position the run channel using the guide located on corner on the inner section of the run channel (1).
- Refit the slide.



II - FINAL OPERATION.

- Refit:
 - the exterior weatherstrip (see 66A, Window sealing, Front door side exterior weather strip: Removal - Refitting, page 66A-3),
 - the sliding window((see Sliding window in front side door: Removal - Refitting) (MR 393, 54A, Windows),
 - the door mirror((see **Door mirror: Removal Re-fitting**) (MR 393, 56A, Exterior equipment),
 - the interior weatherstrip,
 - the door trim((see **Front side door trim: Removal** - **Refitting**) (MR 393, 72A, Side opening elements trim).

Front door side exterior weather strip: Removal - Refitting



REMOVAL

- I REMOVAL PREPARATION OPERATION
- Remove:
 - the front door trim((see Front side door trim: Removal - Refitting) .
 - the door mirror((see **Door mirror: Removal Re-fitting**),
 - the sliding window((see Sliding window in front side door: Removal - Refitting) ,
 - the front door window run channel, as necessary.

II - OPERATION FOR REMOVAL OF PART CONCERNED



□ Remove the clip (1) with a scratch awl, applying gentle pressure (2).



Remove the exterior weatherstrip from the front side door.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

- □ Reposition the weatherstrip.
- □ Reattach the weatherstrip.

II - FINAL OPERATION.

- Refit:
 - the front door window run channel, as necessary,
 - the sliding window((see Sliding window in front side door: Removal - Refitting) ,
 - the door mirror((see **Door mirror: Removal Re-fitting**),
 - the front door trim((see Front side door trim: Removal - Refitting) .

Glass run channel in rear side door: Removal - Refitting



B85 or K85

REMOVAL

I - REMOVAL PREPARATION OPERATION

Remove the door trim((see Rear side door trim: Removal - Refitting) (MR 393, 72A, Side opening elements trim).



□ Remove:

- the interior weatherstrip (1),
- the sliding window at the bottom of the box without removing it((see Sliding window in rear side door: Removal Refitting) (MR 393, 54A, Windows).

II - REMOVAL OPERATION FOR PART CONCERNED



Take out the run channel (2) .

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

Position the run channel using the guide located on the corner on the inner section of the run channel (3)

Glass run channel in rear side door: Removal - Refitting



B85 or K85

Refit the slide.

II - FINAL OPERATION.

Refit:

- the sliding window((see Sliding window in rear side door: Removal Refitting) (MR 393, 54A, Windows),
- the interior weatherstrip,
- the door trim((see **Rear side door trim: Removal** - **Refitting**) (MR 393, 72A, Side opening elements trim).

Rear side door exterior weather strip: Removal - Refitting



B85 or K85

Note:

The method for removing and refitting the exterior weatherstrip is identical to the method for removing and refitting the rear door fixed window.

REMOVAL

OPERATION FOR REMOVAL OF PART CONCERNED

□ Remove the rear side door fixed window((see **Rear** side door fixed window: Removal - Refitting) .

REFITTING

REFITTING OPERATION FOR PART CONCERNED

□ Refit the rear side door fixed window((see **Rear** side door fixed window: Removal - Refitting).



REMOVAL

REMOVAL OPERATION FOR PART CONCERNED



- **□** Remove clips (1) using a pair of unclipping pliers.
- □ Remove the bonnet soundproofing.

REFITTING

REFITTING OPERATION FOR PART CONCERNED

- □ Reposition the bonnet soundproofing.
- □ Refit the clips (replacing if necessary).

SOUNDPROOFING

Centre floor side soundproofing: Removal - Refitting



I - REMOVAL PREPARATION OPERATION

- Remove:
 - the entire rear bench seat((see Complete rear bench seat: Removal Refitting) ,
 - the front seats((see Complete front seat: Removal Refitting),
 - the centre console((see Centre console: Removal Refitting),
 - The front inner sill trims((see Front door sill lining: Removal Refitting).

B85

□ Detach the rear inner sill trims((see **Rear door sill lining: Removal - Refitting**).

C85

Remove the rear wing panel trim((see Rear panel trim: Removal - Refitting).



□ Take out the rear carpet.



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□ Take out the front carpet.

II - REMOVAL OPERATION FOR PART CONCERNED



- □ Remove clip (1).
- Remove the air duct.

SOUNDPROOFING Centre floor side soundproofing: Removal - Refitting



□ Remove the floor side soundproofing (2) .

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED



- Refit:
 - the floor side soundproofing,
 - the air duct,
 - the clip $(\mathbf{3})$.

II - FINAL OPERATION

 $\hfill\square$ Reposition front and rear carpets .

C85

□ Refit the rear wing panel trim((see **Rear panel trim: Removal - Refitting**).

68

B85

- Reattach the rear inner sill trims((see Rear door sill lining: Removal Refitting).
- Refit:
 - the front inner sill trim((see Front door sill lining: Removal Refitting) ,
 - the centre console((see Centre console: Removal Refitting),
 - the entire rear bench seat((see Complete rear bench seat: Removal Refitting) ,
 - the front seats((see Complete front seat: Removal Refitting) .

SOUNDPROOFING

Centre floor rear soundproofing: Removal - Refitting



REMOVAL

- I REMOVAL PREPARATION OPERATION
- □ Remove:
 - the entire rear bench seat((see Complete rear bench seat: Removal Refitting) ,
 - the front seats((see Complete front seat: Removal Refitting) ,
 - ((see Centre console: Removal Refitting) ,
 - The front inner sill trims((see Front door sill lining: Removal Refitting).

B85

□ Detach the rear inner sill trims((see **Rear door sill lining: Removal - Refitting**).

C85

Remove the rear wing panel trim((see Rear panel trim: Removal - Refitting).



□ Take out the rear carpet.

II - REMOVAL OPERATION FOR PART CONCERNED

□ Remove the centre floor rear soundproofing.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

□ Reposition the centre floor rear soundproofing.

II - FINAL OPERATION

Reposition the rear carpet.

C85

□ Refit the rear wing panel trim((see **Rear panel trim: Removal - Refitting**).

B85

Reattach the rear inner sill trims((see Rear door sill lining: Removal - Refitting).

Refit:

- the front inner sill trims((see Front door sill lining: Removal Refitting).
- the centre console((see Centre console: Removal Refitting),
- the entire rear bench seat((see Complete rear bench seat: Removal Refitting) ,
- the front seats((see Complete front seat: Removal Refitting) .